Full Bridge Power Amplifier

FEATURES

- Precision Current Control
- ±450mA Load Current
- 1.2V Typical Total Vsat at 450mA
- Programmable Over-Current Control
- Range Control for 4:1 Gain Change
- Compensation Adjust Pin for Range Bandwidth Control
- Inhibit Input and UVLO
- 3V to 15V Operation
- 12mA Quiescent Supply Current

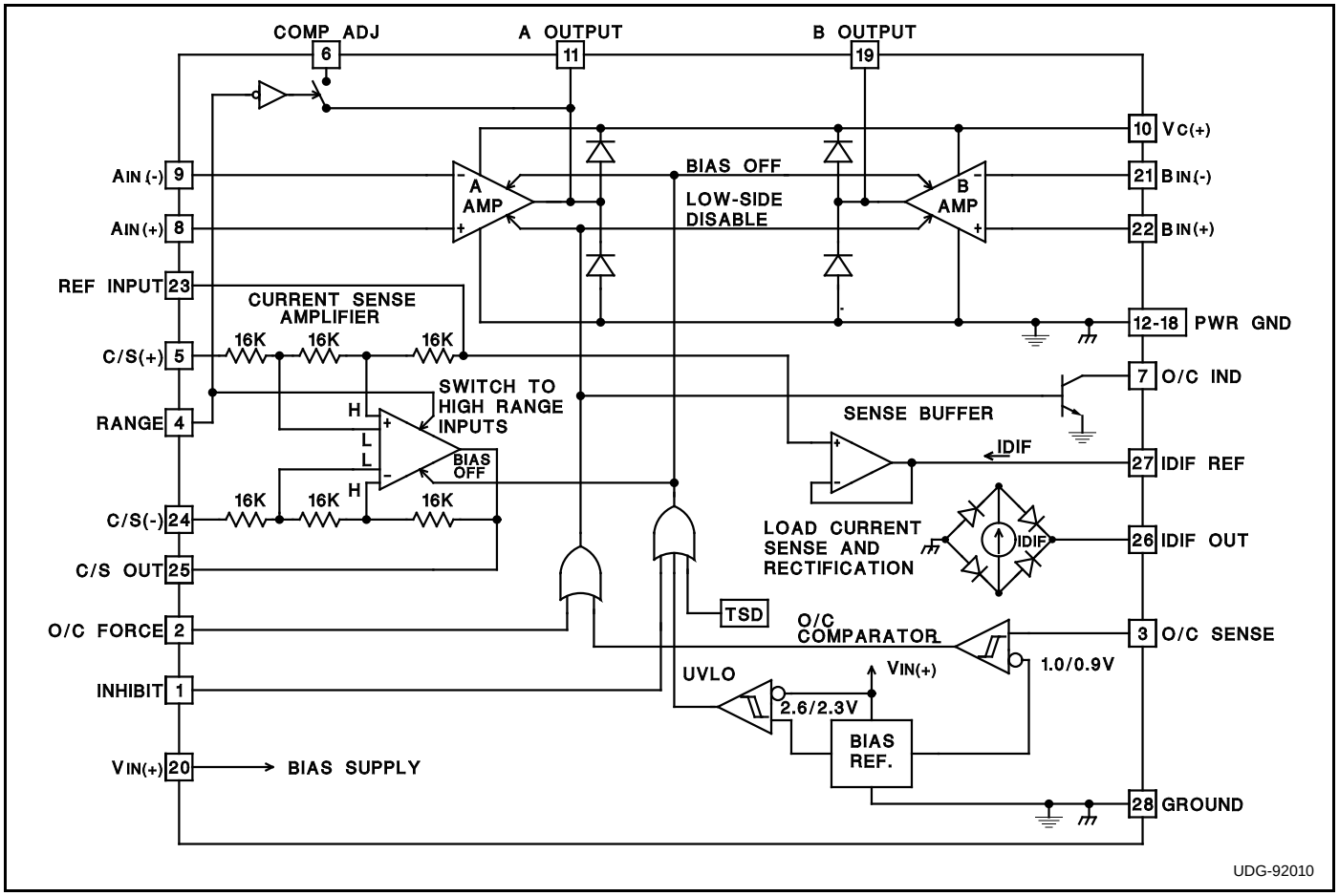
DESCRIPTION

The UC3178 full-bridge power amplifier, rated for continuous output current of 0.45 Amperes, is intended for use in demanding servo applications. This device includes a precision current sense amplifier that senses load current with a single resistor in series with the load. The UC3178 is optimized to consume a minimum of supply current, and is designed to operate in both 5V and 12V systems. The power output stages have a low saturation voltage and are protected with current limiting and thermal shutdown. When inhibited, the device will draw less than 1.5mA of total supply current.

Auxiliary functions on this device include a load current sensing and rectification function that can be configured with the device's over-current comparator to provide tight control on the maximum commanded load current. The closed loop transconductance of the configured power amplifier can be switched between a high and low range with a single logic input. The 4:1 change in gain can be used to extend the dynamic range of the servo loop. Bandwidth variations that would otherwise result with the gain change can be controlled with a compensation adjust pin.

This device is packaged a power PLCC, "QP" package which maintains a standard 28-pin outline, but with 7 pins along one edge directly tied to the die substrate for improved thermal performance.

BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS

Input Supply Voltage, (V_{IN}(+), V_C(+)) 20V
O/C Sense, Logic Inputs, and REF Input
  Maximum forced voltage . . . . . -0.3V to 10V
  Maximum forced current . . . . . ±10mA
A & B Amplifier Inputs . . . . . -0.3V to (V_{IN}(+) + 1.0V)
O/C Indicate Open Collector Output Voltage 20V
A and B Output Currents(continuous)
  Source . . . . . Internally Limited
  Sink 0.6A
Output Diode Current (pulsed)* 0.5A
O/C Ind Output Current(continuous) 20mA
Operating Junction Temperature . . . . . +150°C
Storage Temperature . . . . . -65°C to +150°C

**Notes: Unless otherwise indicated, voltages are referenced to ground and currents are positive into, negative out of, the specified terminals, "Pulsed" is defined as a less than 10% duty cycle pulse with a maximum duration of 500µs.*

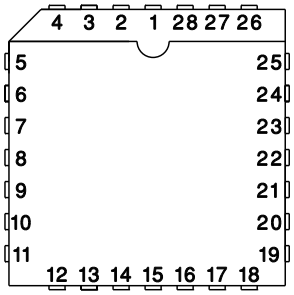
THERMAL DATA

QP package: (see packaging section of UICC data book for more details on thermal performance)
  Thermal Resistance Junction to Leads, θjl . . . . . 15°C/W
  Thermal Resistance Junction to Ambient, θja . . . 30-40°C/W

Note: The above numbers for θjl are maximums for the limiting thermal resistance of the package in a standard mounting configuration. The θja numbers are meant to be guidelines for the thermal performance of the device/pc-board system. All of the above numbers assume no ambient airflow.

CONNECTION DIAGRAM

PLCC - 28 (Top View)
QP Package



PACKAGE PIN FUNCTION	
FUNCTION	**PIN**
Inhibit	1
O/C Force	2
O/C Sense	3
Range	4
C/S(+)	5
Comp Adj	6
O/C Ind	7
A_{IN}(+)	8
A_{IN}(-)	9
V_C(+) Supply	10
A Output	11
Pwr Gnd	12
Pwr Gnd	13
Pwr Gnd	14
Pwr Gnd	15
Pwr Gnd	16
Pwr Gnd	17
Pwr Gnd	18
B Output	19
V_{IN}(+)	20
B_{IN}(-)	21
B_{IN}(+)	22
REF Input	23
C/S(-)	24
C/S Out	25
IDIF Out	26
IDIF REF	27
Ground	28

ELECTRICAL CHARACTERISTICS:

Unless otherwise stated specifications hold for T_A = 0°C to 70°C, V_C(+) = V_{IN}(+) = 12V, REF Input = V_{IN}(+)/2, O/C Input & Inhibit Input = 0V.

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNITS
Input Supply					
V_{IN} (+)Supply Current			12	16	mA
V_C(+) Supply Current	I_{OUT} = OA		1.2	2.0	mA
Total Supply Current	Supplies = 5V,I_{OUT} = OA		12	16	mA
	Supplies = 12V,I_{OUT} = OA		13	18	mA
V_{IN}(+) UVLO Threshold	low to high		2.6	2.8	V
UVLO Threshold Hysterisis			300		mV
Over-Current (O/C) Comparator					
Input Bias Current	V input = 0.8V	-1.0	-.01		µA
Thresholds	low to high	0.97	1.0	1.03	V
Threshold Hysterisis		85	100	115	mV
O/C IND Vsat	I_{OUT} = 5mA, V input low		0.2	0.45	V
O/C IND Leakage	V_{OUT} = 20V			5.0	µA
Power Amplifiers A and B					
Input Offset Voltage	A Amplifier, V_{CM} = 6V			4.0	mV
	B Amplifier, V_{CM} = 6V			12.0	mV
Input Bias Current	V_{CM} = 6V	-500	-50		µA
CMRR	V_{CM} = 0.5 to 13V, Supplies = 15V	70	90		dB
PSRR	V_{IN}(+) = 4 to 15V, V_{CM} = 1.5V	70	90		dB
Large Signal Voltage Gain	Supplies = 12V, V_{OUT} = 1V, I_{OUT} = 300mA				
	to V_{OUT} = 10.5V, I_{OUT} = -300mA	3.0	15.0		V/mV

ELECTRICAL CHARACTERISTICS (cont.): Unless otherwise stated specifications hold for T_A = 0°C to 70°C , $V_C(+)$ = $V_{IN}(+)$ = 12V, REF Input = $V_{IN}(+)/2$, O/C Input & Inhibit Input = 0V.

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNITS
Power Amplifiers A & B (cont.)					
Gain Bandwith Product	A Amplifier		2.0		MHz
	B Amplifier		1.0		MHz
Slew Rate			1.0		V/µs
High-Side Current Limit		0.45	0.65		A
Output Saturation Voltage	High-Side, I_{OUT} = -100mA		0.75		V
	High-Side, I_{OUT} = -300mA		0.85		V
	High-Side, I_{OUT} = -450mA		0.9		V
	Low-Side, I_{OUT} = 100mA		0.2		V
	Low-Side, I_{OUT} = 300mA		0.25		V
	Low-Side, I_{OUT} = 450mA		0.30		V
	Total Vsat, I_{OUT} = 100mA		0.95	1.2	V
	Total Vsat, I_{OUT} = 300mA		1.05	1.4	V
	Total Vsat, I_{OUT} = 450mA		1.25	1.6	V
High-Side Diode, Vf	I_D = 450mA		1.30		V
Current Sense Amplifier					
Input Offset Voltage	V_{CM} = 6V, Low range mode			2.0	mV
	High range mode			4.0	mV
Input Offset Change	V_{CM} = -1V to 13V, Supplies = 12V, Low Range Mode			2000	µV/V
with Common Mode Input	V_{CM} = -1V to 13V, Supplies = 12V, High Range Mode			4000	µV/V
Voltage Gain	V_{DIFF} = +1.0 to -1.0V, Vcm = 6V, High Range Mode	0.485	0.50	0.515	V/V
	V_{DIFF} = +1.0 to -1.0V, Vcm = 6V, Low Range Mode	1.95	2.0	2.05	V/V
Saturation Voltage	Low-Side, I_{OUT} = 1mA		0.1	0.3	V
	High-Side, I_{OUT} = -1mA, Referenced to = $V_{IN}(+)$		0.1	0.3	V
Input Bias Current at Ref. Input	(REF Input - C/S(+))/48kohms, Tj = 25°C	15	21	27	µA/V
Load Current Sense and Rectification					
Sense Buffer Offset Voltage	REF Input to IDIF REF, I_{OUT} = ±1mA			10	mV
Sense Buffer CMRR	I_{OUT} = ±1mA, REF Input = 2V to 10V	70	90		dB
IDIF REF to IDIF Out Current	IDIF = ± 100µA, IDIF Out = 1V	0.95	1.0	1.05	A/A
Ratio	IDIF = ±1mA, IDIF Out = 1V	0.94	1.0	1.06	A/A
IDIF Out Supply Sensitivity	IDIF Out = ± 1mA, $V_{IN}(+)$ = 4V to 15V,REF Input = 2V		1.0	5.0	µA/V
IDIF Out Common Mode Sensitivity	I_{OUT} = ±1mA, REF Input = 2V to10V, IDIF Out = 1V				
(delta IDIF Out/delta REF Input)			1.0	5.0	µA/V
Auxiliary Functions					
Inhibit Input Threshold		0.6	1.1	1.7	V
Inhibit Input Current	Inhibit Input = 1.7V	-1.0	-0.5		µA
O/C Force Input Threshold		0.6	1.1	1.7	V
O/C Force Input Current	O/C Force Input = 1.7V		50	100	µA
Range Input Threshold		0.6	1.1	1.7	V
Range Input Current	Range Input = 1.7V		50	100	µA
COMP ADJ Pin Saturation	Range Input = 0V, Pin Current = ±500µA, Referenced				
Voltage	to A_{OUT}		0.02	0.1	V
COMP ADJ Leakage Current	Range Input = 1.7V, Supplies = 12V				
	A_{OUT}-$V_{Comp\ Adj}$ = ±6V			5.0	µA
Total Supply Current When Inhibited	$V_{IN}(+)$ and $V_C(+)$ currents		1.0	1.5	mA
Thermal Shutdown Temperature			165		°C

PIN DESCRIPTIONS:

A & B OUT: Outputs for the A & B power amplifiers, providing differential drive to the load during normal operation. During a UVLO, Inhibit, or O/C condition both of these outputs will be in a high, source only state. High-side diodes are included to catch inductive load currents flowing into these pins, inductive kicks on the low-side are caught by the high-side output transistors.

AIN(+): Non-inverting input to the A amplifier. Normally tied to the REF Input when the current sense amplifier is used.

AIN(-): Inverting input to the A amplifier. Used as the summing node to close the loop on the overall power amplifier.

BIN(+): Non-inverting input to the B amplifier. This pin normally sets the reference point for the differential voltage swing at the load.

BIN(-): Inverting input to the B amplifier. Used to program the gain of the B amplifier.

COMP ADJ: The compensation adjust pin allows the user to provide an auxiliary compensation network for the A amplifier that is only active when the current sense amplifier is in the low range. With this option, the user can control the change in bandwidth that would otherwise result from the gain change in the feedback loop.

C/S(+): The non-inverting input to the current sense amplifier is typically tied to the load side of the series current sense resistor. This pin can be pulled below ground during an abrupt load current change with an inductive load. Proper operation of the current sense amplifier will result if this pin does not go below ground by an amount greater than:

(REF Input / 2) - 0.3V.

C/S(-): The inverting input to the current sense amplifier is typically tied to the connection between the B amplifier output and the current sense resistor that is in series with the load.

C/S Output: The output of the current sense amplifier has a 1.5mA current source pull-up and an active NPN pull-down. The output will pull to within 0.3V of either rail with a load current of less than 1mA.

GND: Reference point for the internal reference, O/C comparator, and other low-level circuitry.

IDIF OUT: Current source output pin. The value of the output current is nominally equal to the magnitude of the current through the IDIF REF pin.

IDIF REF: Output of the IDIF sense buffer. Voltage on this pin will track the applied voltage on the REF Input pin. Current through this pin is full wave rectified and appears as a current sourced from the IDIF OUT pin.

Inhibit : A high impedance logic input that disables the A and B power amplifiers, the IDIF sense buffer, and the Current Sense amplifier. This input has an internal pull-up that will inhibit the device if the input is left open.

O/C Force: Logic input that forces the O/C condition.

O/C IND: Open collector ouput that indicates, with an active low state, an O/C condition.

O/C Sense: Input to the Over Current Comparator. When this input is above its 1V threshold the low-side devices of both the A & B power amplifiers will be disabled forcing a high, source only, state at both outputs.

PWR GND: Current return for all high level circuitry, this pin should be connected to the same potential as GND.

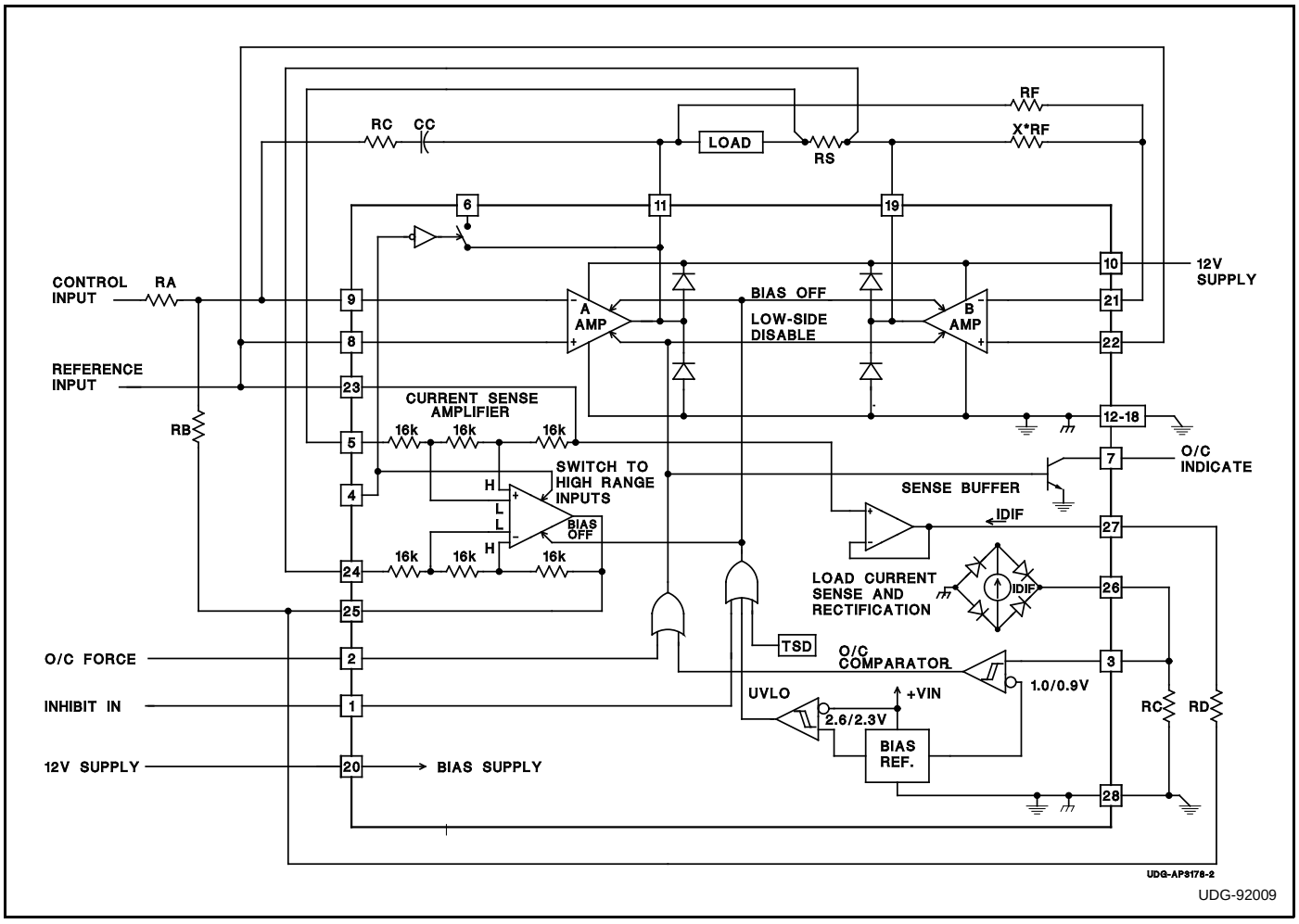
Range: When this pin is open or at a logic low potential, the current sense amplifier will be in its low range mode. In this mode the voltage gain of the amplifier will be 2. If this pin is brought to a logic high, the gain of the current sense amplifier will change into its high range value of 0.5. This factor of four change in gain will vary the overall transconductance of the power amplifier by the same ratio, with the transconductance being the highest in the high mode. This feature allows improved dynamic range of load current control for a given control input range and resolution.

REF Input: Sets the Reference level at the C/S Output, and is normally tied to the system reference level for inputs to the power amplifier.

VIN(+): Provides bias supply to the device. The High-Side drive to the power stages on both the A and B amplifiers is referenced to this pin. The High-side saturation voltages, and UVLO are specified and measured with respect to this supply pin.

VC(+): This supply pin is the high current supply to the collectors of the high-side NPN output devices on the A and B amplifiers. This supply should be powered whenever the A or B amplifiers are to be activated. This pin can operate approximately 400mV below the VIN(+) supply without affecting the voltage available to the load.

TYPICAL APPLICATION



UDG-92009

Power amplifier transconductance

$$Go = \frac{Il}{Vs} = \frac{RB}{RA} \bullet \frac{1}{AV_{CS} \bullet RS}$$

Peak commanded load current

$$Il_{MAX} = V_{O/C} \bullet \frac{RD}{RS \bullet AV_{CS} \bullet RE}$$

where:

Il is the load current

Vs is the input command voltage

AV_{CS} is the current sense amplifier gain

= 2.0 in low range mode

= 0.5 in high range mode

$V_{O/C}$ is the 1.0V over-current comparator threshold

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PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/ Ball Finish	MSL Peak Temp (3)	Samples (Requires Login)
UC3178QP	ACTIVE	PLCC	FN	28	37	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	

(1) The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.
TBD: The Pb-Free/Green conversion plan has not been defined.
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Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.
Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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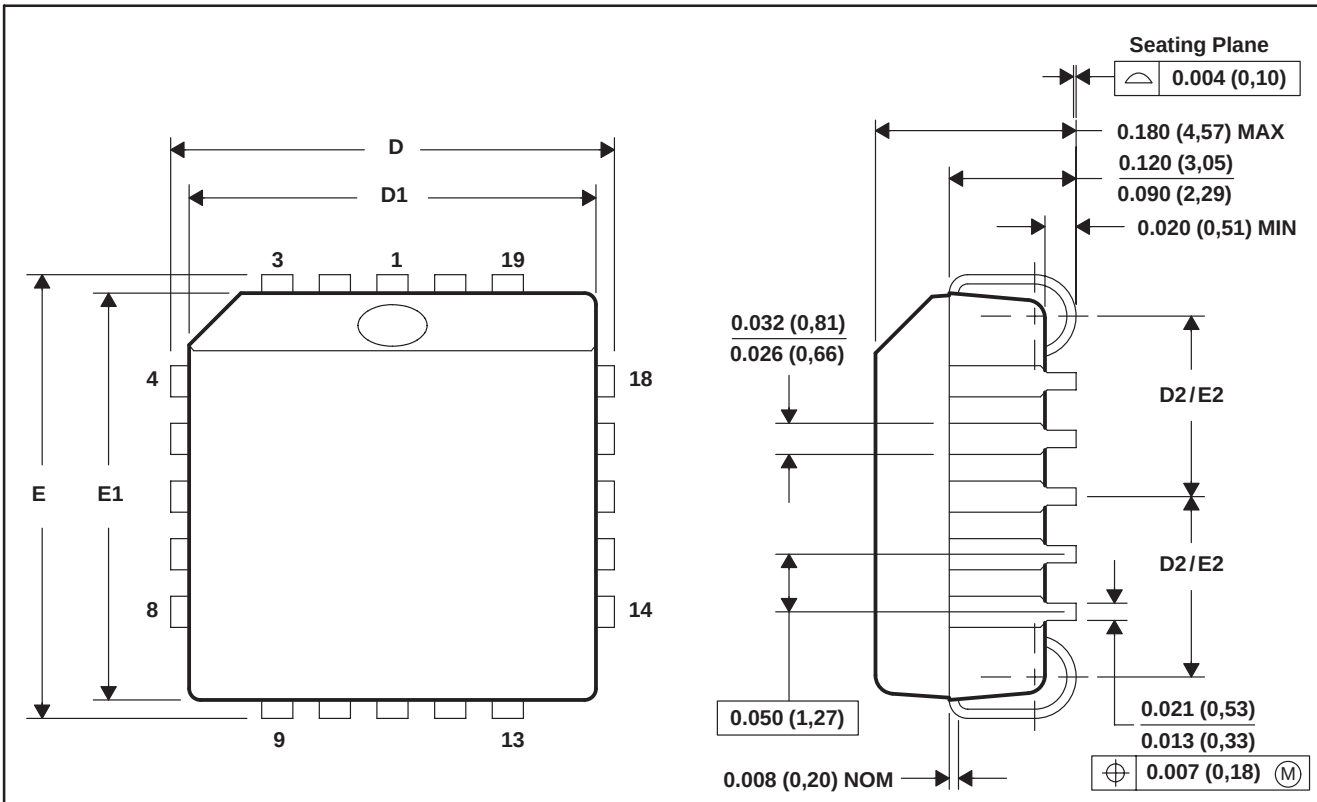
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MPLC004A – OCTOBER 1994

FN (S-PQCC-J**)

PLASTIC J-LEADED CHIP CARRIER

20 PIN SHOWN



NO. OF PINS **	D/E		D1/E1		D2/E2	
	MIN	MAX	MIN	MAX	MIN	MAX
20	0.385 (9,78)	0.395 (10,03)	0.350 (8,89)	0.356 (9,04)	0.141 (3,58)	0.169 (4,29)
28	0.485 (12,32)	0.495 (12,57)	0.450 (11,43)	0.456 (11,58)	0.191 (4,85)	0.219 (5,56)
44	0.685 (17,40)	0.695 (17,65)	0.650 (16,51)	0.656 (16,66)	0.291 (7,39)	0.319 (8,10)
52	0.785 (19,94)	0.795 (20,19)	0.750 (19,05)	0.756 (19,20)	0.341 (8,66)	0.369 (9,37)
68	0.985 (25,02)	0.995 (25,27)	0.950 (24,13)	0.958 (24,33)	0.441 (11,20)	0.469 (11,91)
84	1.185 (30,10)	1.195 (30,35)	1.150 (29,21)	1.158 (29,41)	0.541 (13,74)	0.569 (14,45)

4040005/B 03/95

NOTES: A. All linear dimensions are in inches (millimeters).
B. This drawing is subject to change without notice.
C. Falls within JEDEC MS-018

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